

Service Manual

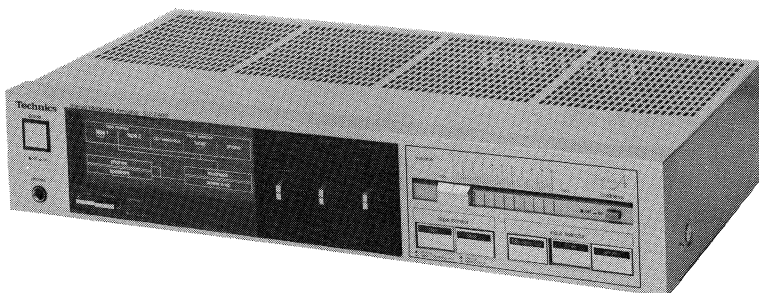
Amplifier

Stereo Integrated Amplifier

SU-Z400

Color

(K) Black Type
(S) Silver Type



Color	Areas
(K)(S)	[E] Switzerland and Scandinavia.
(K)(S)	[EF] France
(K)(S)	[Ei] Italy
(K)(S)	[EK] United Kingdom
(K)(S)	[EH] Holland
(K)(S)	[EGA] . . . F.R. Germany
(K)(S)	[EB] Belgium
(K)(S)	[XL] Australia
(K)(S)	[XA] Asia, Latin America, Africa, Middle Near East and Oceania
(K)	[PC] European Audio Club

SPECIFICATIONS

(DIN 45 500)

■ AMPLIFIER SECTION

1 kHz continuous power output both channels driven	2 × 60W (8Ω)
40 Hz~20 kHz continuous power output both channels driven	2 × 50W (8Ω)
Total harmonic distortion	
rated power at 40 Hz~20 kHz	0.02% (8Ω)
half power at 1 kHz	0.003% (8Ω)
half power at 40 Hz~20 kHz	0.01% (8Ω)
-26 dB power at 1 kHz	0.007% (8Ω)
50 mW power at 1 kHz	0.007% (8Ω)
Intermodulation distortion	
rated power at 250 Hz: 8 kHz=4:1, 8Ω	0.02%
rated power at 60 Hz: 7 kHz=4:1, SMPTE, 8Ω	0.02%
Power bandwidth	
both channels driven, -3 dB	10 Hz~25 kHz (8Ω, 0.02%)
Residual hum and noise	0.8 mV
Damping factor	40 (8Ω)
Input sensitivity and impedance	
PHONO	2.5 mV/47kΩ
TUNER, CD/VIDEO/AUX, TAPE 1, 2/EXT	150 mV/22kΩ
PHONO maximum input voltage (1 kHz, RMS)	150 mV
Channel balance, CD/VIDEO/AUX	250 Hz~6,300 Hz ±1 dB
Channel separation, CD/VIDEO/AUX	1 kHz 50 dB
Headphones output level and impedance	490 mV/330Ω
Load impedance	
MAIN or REMOTE	4Ω~16Ω
MAIN and REMOTE	8Ω~16Ω
Frequency response	
PHONO	RIAA standard curve ±0.8 dB (30 Hz~15 kHz)
TUNER, CD/VIDEO/AUX, TAPE 1, 2/EXT	10 Hz~80 kHz (-3 dB)

S/N

rated power (8Ω)	
PHONO	75 dB (IHF, A: 81 dB)
TUNER, CD/VIDEO/AUX, TAPE 1, 2/EXT	86 dB (IHF, A: 97 dB)
-26 dB power (8Ω)	
PHONO	65 dB
TUNER, CD/VIDEO/AUX, TAPE 1, 2/EXT	65 dB
50 mW power (8Ω)	
PHONO	63 dB
TUNER, CD/VIDEO/AUX, TAPE 1, 2/EXT	64 dB

Tone controls

BASS	50 Hz, +10 dB~ -10 dB
TREBLE	20 kHz, +10 dB~ -10 dB
Loudness control (volume at -30 dB)	50 Hz, +9 dB

Output voltage and impedance

REC OUT	150 mV
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■ GENERAL

Power consumption	290W
Power supply	
For United Kingdom and Australia	AC 50 Hz/60 Hz, 240V
For continental Europe	AC 50 Hz/60 Hz, 220V
For others	AC 50 Hz/60 Hz, 110V/120V/220V/240V
Dimensions (W×H×D)	430 × 86 × 240 mm (16-15/16" × 3-3/8" × 9-7/16")
Weight	5.1 kg (11.3 lb.)

Note:

Total harmonic distortion is measured by the digital spectrum analyzer (H.P. 3045 system).

(Specifications are subject to change without notice for further improvement.)

Technics

Matsushita Electric Trading Co., Ltd.

P.O. Box 288, Central Osaka Japan

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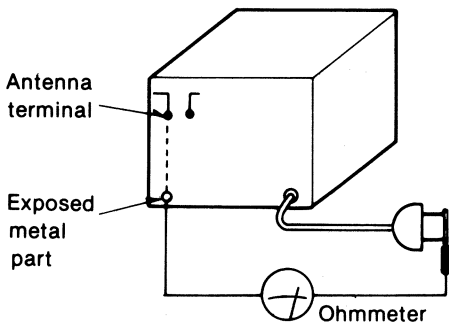
SAFETY PRECAUTION

- 1. Before servicing, unplug the power cord to prevent an electric shock.
- 2. When replacing parts, use only manufacturer's recommended components for safety.
- 3. Check the condition of the power cord. Replace if wear or damage is evident.
- 4. After servicing, be sure to restore the lead dress, insulation barriers, insulation papers, shields, etc.
- 5. Before returning the serviced equipment to the customer, be sure to make the following insulation resistance test to prevent the customer from being exposed to a shock hazard.

INSULATION RESISTANCE TEST

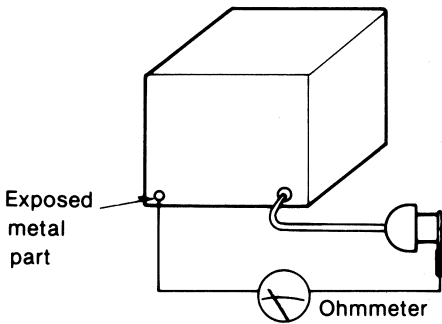
- 1. Unplug the power cord and short the two prongs of the plug with a jumper wire.
- 2. Turn on the power switch.
- 3. Measure the resistance value with ohmmeter between the jumpered AC plug and each exposed metal cabinet part, such as screwheads antenna, control shafts, handle brackets, etc. Equipment with antenna terminals should read between 3MΩ and 5.2MΩ to all exposed parts. (Fig. A) Equipment without antenna terminals should read approximately infinity to all exposed parts. (Fig. B)

Note: Some exposed parts may be isolated from the chassis by design. These will read infinity.



(Fig. A)

Resistance = 3MΩ—5.2MΩ

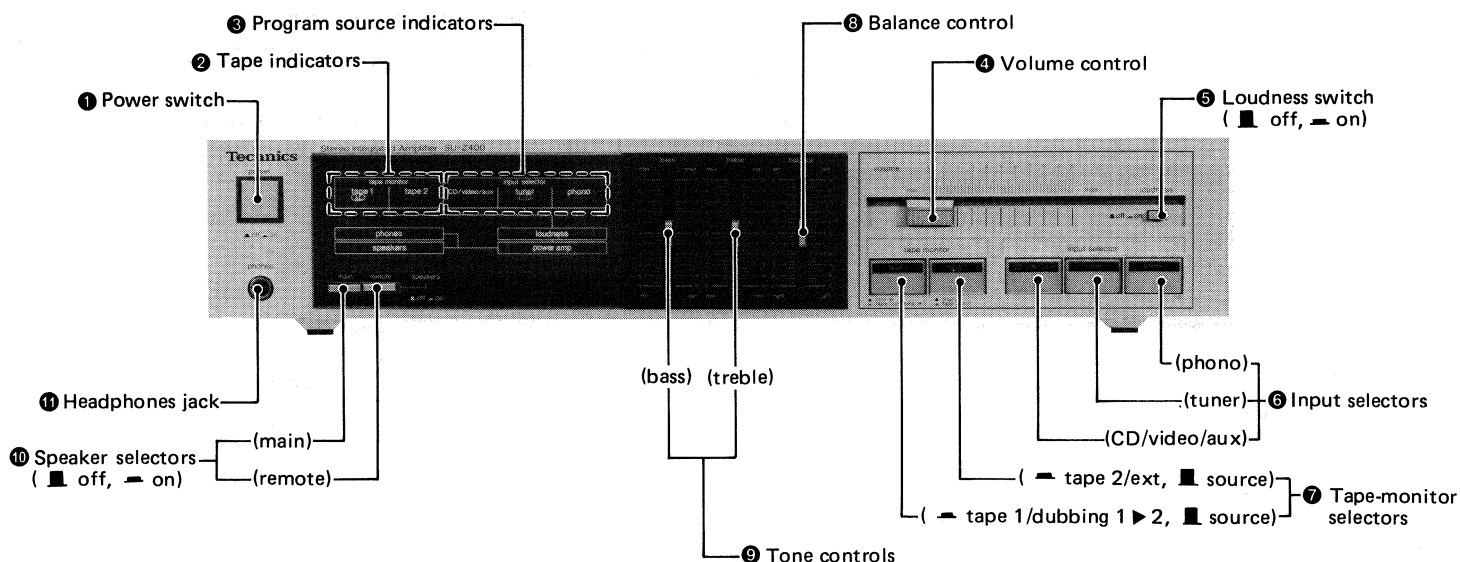


(Fig. B)

Resistance = Approx ∞

- 4. If the measurement is outside the specified limits, there is a possibility of a shock hazard. The equipment should be repaired and rechecked before it is returned to the customer.

LOCATION OF CONTROLS



1 Power switch (power)

Be sure to reduce the volume level to the minimum ("0") position before turning on the power.

2 Tape indicators

Illuminates when the tape monitor selectors ⑦ marked "tape 1" or "tape 2" is pressed.

3 Program source indicators

Illuminates when the corresponding input selector ⑥ is pressed.

4 Volume control (volume)

This control is used to adjust the volume level.
Be absolutely sure to set this control to low position ("0-1") when turning the power on. After the power switch is turned on, please wait several seconds before increasing the volume level.

5 Loudness switch (loudness)

Set to the "on" position when listening to music at low volume. Auditory perception of sound in the low frequency range falls off at low volume, but when the switch is in this position, this deficiency is compensated for, so that the full impact of the musical performance can be enjoyed.

6 Input selectors (input selector)

These selectors are used to select the sound source to be heard, such as a disc, radio broadcast, etc. The corresponding indicator illuminates during operation to indicate the selected sound source.

CD/video/aux:

Press this button to listen to equipment connected to the auxiliary input terminals ("CD/VIDEO/AUX").

tuner:

Press this button to listen to radio broadcasts.

phono:

Press this button to listen to phono discs.

7 Tape-monitor selectors (tape monitor)

source ():

Set both selectors to this position in order to listen to phono discs, radio broadcasts, or equipment connected to the auxiliary input terminals ("CD/VIDEO/AUX"), and to record to tape deck 1 and/or 2.

tape 1/dubbing 1→2 ():

Set to this position to play back or monitor the sound from tape deck 1 or to record from tape deck 1 to tape deck 2. In this case be sure to set the right selector to the outward position.

The "tape 1" indicator will illuminate in this position.

tape 2/ext ():

Set to this position to play back or monitor the sound from tape deck 2, or to use a microphone-mixing amplifier connected to the "TAPE 2/EXT" terminals. The "tape 2/ext" indicator will illuminate in this position.

Note:

If both tape-monitor selectors are depressed at the same time, only the sound from tape deck 2 will be heard.

8 Balance control (balance)

While listening to an AM broadcast or a monaural FM broadcast, balance the sound so that it seems to be heard from the center, between the speakers.

9 Tone controls (bass/treble)

The bass control is for the low-frequency sound range, and the treble control is for the high-frequency sound range.

10 Speaker selectors (speakers)

main ():

Sound can be heard from the speakers connected to the "MAIN" terminals.

remote ():

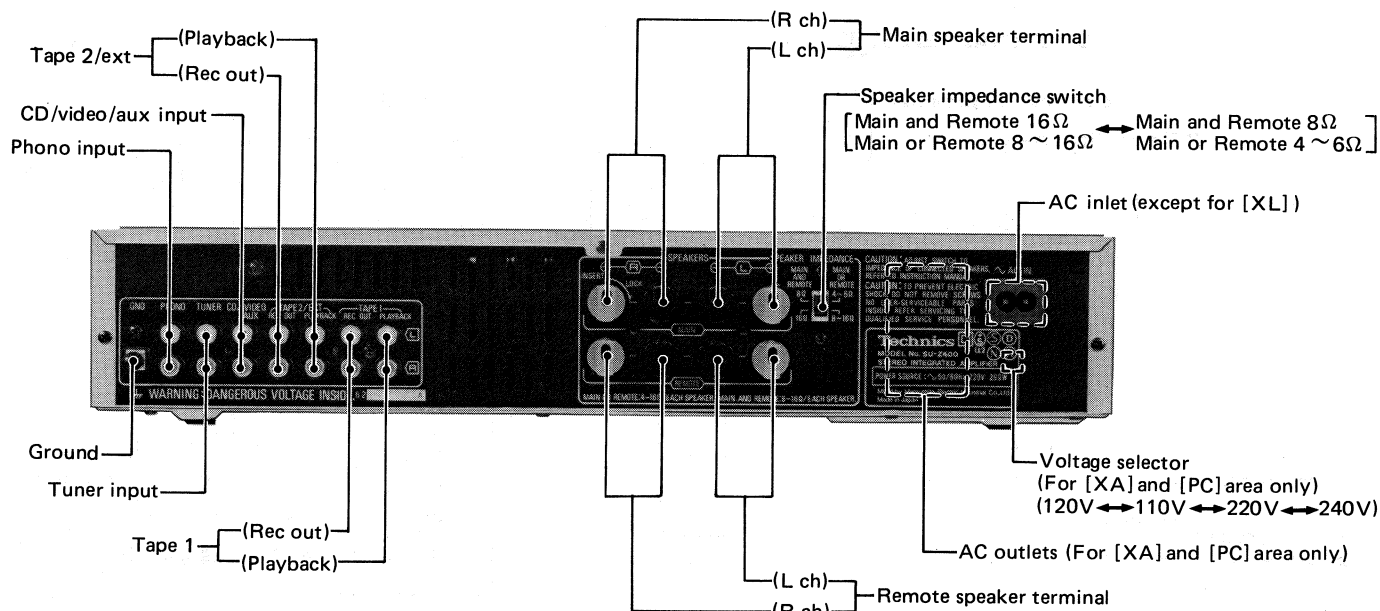
Sound can be heard from the speakers connected to the "REMOTE" terminals.

Note:

Before use, set the speaker impedance selector (on the rear panel) to the correct impedance corresponding to that of the speaker systems being used.

11 Headphones jack (phones)

Be sure to set the volume level to the minimum ("0") position before connecting the headphones.



- The power supply for this unit varies depending upon the areas. Also, the parts used for power supply are different. So, refer to the circuit diagram and the replacement parts list.
- * 220V (50/60Hz) for continental Europe. (Except for United Kingdom)
- * 240V (50/60Hz) for Australia and United Kingdom.
- * 110V/120V/220V/240V (50/60Hz) for other areas. (For other areas [XA and PC] are provided with voltage selector and AC outlets)
- * Phono input capacitance is about 150pF.

PROTECTION CIRCUITRY

The protection circuitry may have operated if either of the following conditions is noticed:

- No sound is heard when the power is turned on.
- Sound stops during a performance.

The function of this circuitry is to prevent circuitry damage if, for example, the positive and negative speaker connection wires are "shorted", or if speaker systems with an impedance less than the indicated rated impedance of this unit are used.

If this occurs, follow the procedure outlines below:

1. Turn off the power.
2. Determine the cause of the problem and correct it.
3. Turn on the power once again after one minute.

Note

When the protection circuitry functions, the unit will not operate unless the power is first turned off and then on again.

BEFORE REPAIR AND ADJUSTMENT

1. Turn off the power, Discharge both power supply capacitors (C904, C905, 6800μF) through a 10 ohm, 5W resistor to ground. Do not short between C904 and C905. It may damage the capacitors.
2. After completion of repair, slowly apply the primary voltage by using a variac to avoid over current. Current consumption at 60Hz/50Hz in no signal mode should be shown below with respect to supply voltage 110V/120V/ 220V/ 240V.

Power supply voltage		AC110V	AC120V	AC220V	AC240V
Consumed current	50Hz	290 ~ 580mA	265 ~ 530mA	145 ~ 285mA	115 ~ 225mA [EK, XL] 135 ~ 265mA [other]
	60Hz	232 ~ 464mA	212 ~ 424mA	116 ~ 228mA	105 ~ 205mA [EK, XL] 108 ~ 212mA [other]

SELECTING THE CORRECT SPEAKER IMPEDANCE

1. When one pair of speaker systems is being used, connected to the MAIN or REMOTE terminals, set the speaker impedance selector to the range, "4~6Ω" or "8~16Ω", which matches the impedance of the speaker systems being used.
2. When two pairs of speaker systems are being used, connected to the MAIN and REMOTE terminals:
 - 1) If the impedance of both systems is 16 ohms, set the speaker impedance selector to "16Ω".
 - 2) If the impedance of both systems is 8 ohms, or one is 8 ohms and the other is 16 ohms, set the speaker impedance selector to "8Ω".

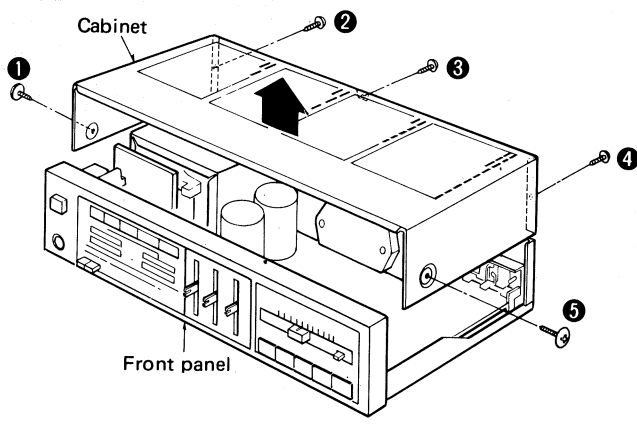
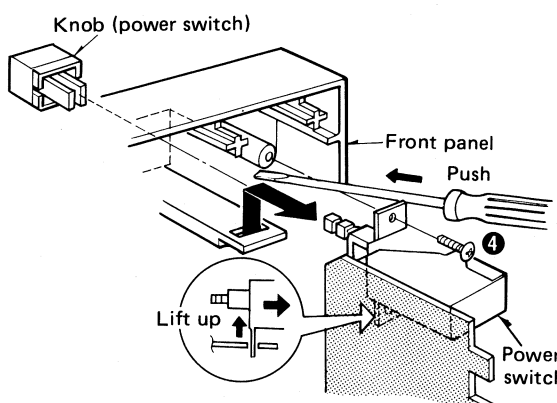
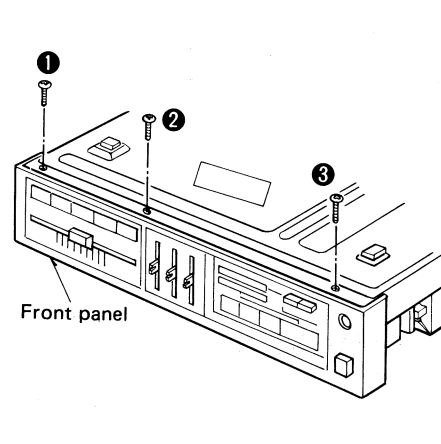
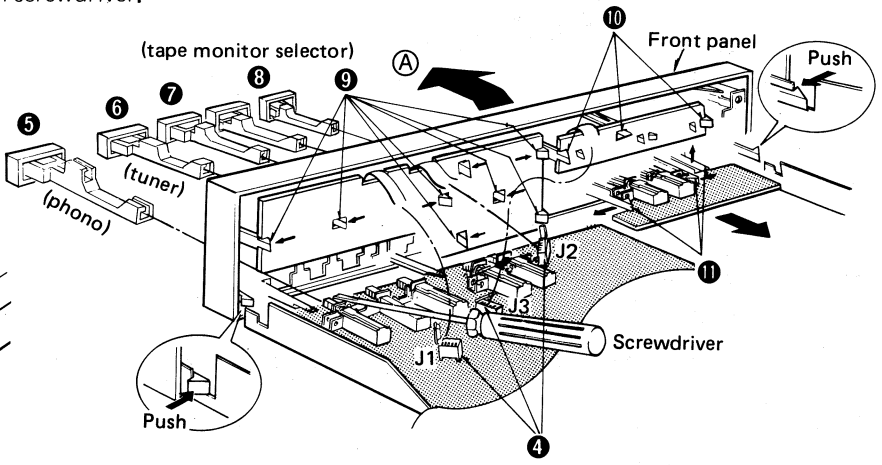
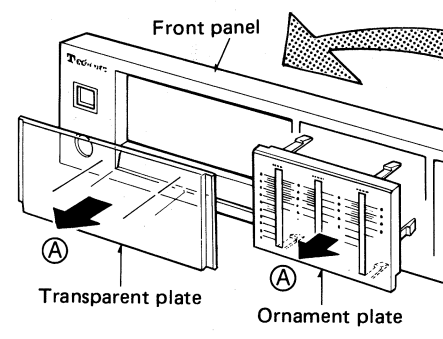
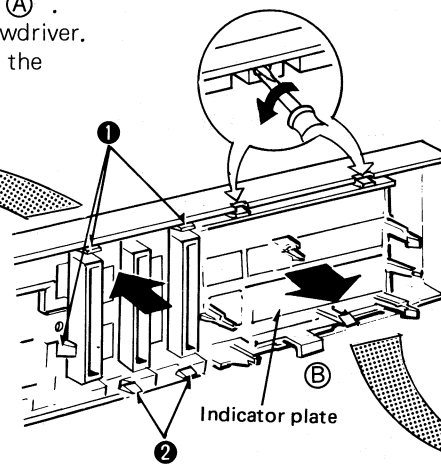
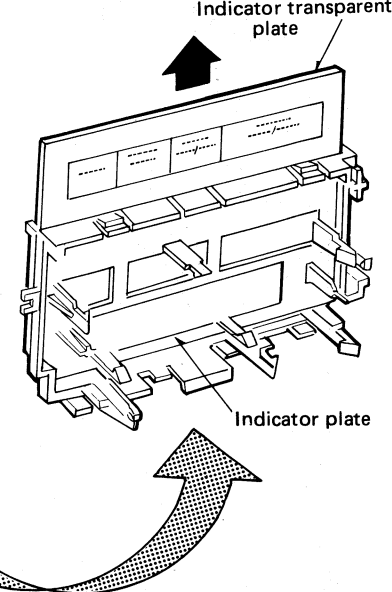
Note that, if 2 pairs of speaker systems are used at the same time, determine the composite impedance as described below.

$$R = \frac{R_1 \times R_2}{R_1 + R_2}$$

Where:

R = total impedance
 R₁ = impedance of speaker systems connected to "MAIN" terminals
 R₂ = impedance of speaker systems connected to "REMOTE" terminals

DISASSEMBLY INSTRUCTIONS

Ref. No. 1	How to remove the cabinet	Ref. No. 2	How to remove the power switch
Procedure 1	Remove the 5 setscrews.	Procedure 1 → 2	- Remove the 1 setscrew. - Remove the power switch knob with a screwdriver.
			
Ref. No. 3	How to remove the front panel		
Procedure 1 → 3	- Remove the 3 setscrews. - Pull out the 3 connectors. (J1, J2, J3) - Push out the 5 knobs with screwdriver.		- Remove the 16 claws. (9 ~ 11) - Remove the front panel in the direction of the arrow (A) .
			
Ref. No. 4	How to remove the indicator transparent plate and the ornament plate		
Procedure 1 → 3 → 4	- Remove the 5 claws (1 , 2) - Remove the transparent plate and ornament plate in the direction of the arrow (A) . - Remove the 2 claws with screwdriver. - Remove the indicator plate in the direction of the arrow (B) .		
			

Ref. No. 5	How to remove the power IC
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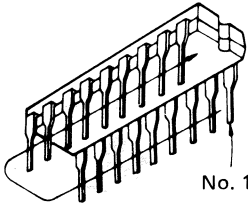
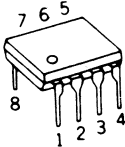
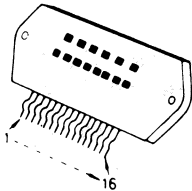
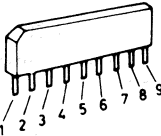
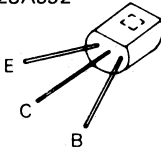
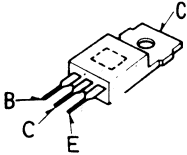
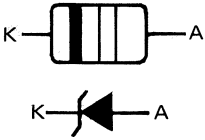
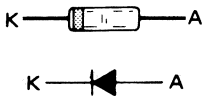
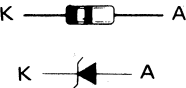
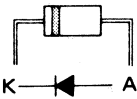
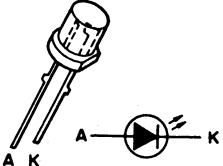
Procedure 1 → 5

- Remove the 4 setscrews. (① ~ ④)
- Push out the 5 knobs with screwdriver. (⑤ ~ ⑧)
- Remove the 4 setscrews. (⑨ ~ ⑫)
- Shift the main P.C.B. toward the front panel in the direction of arrow (B) to remove it upward from the chassis.

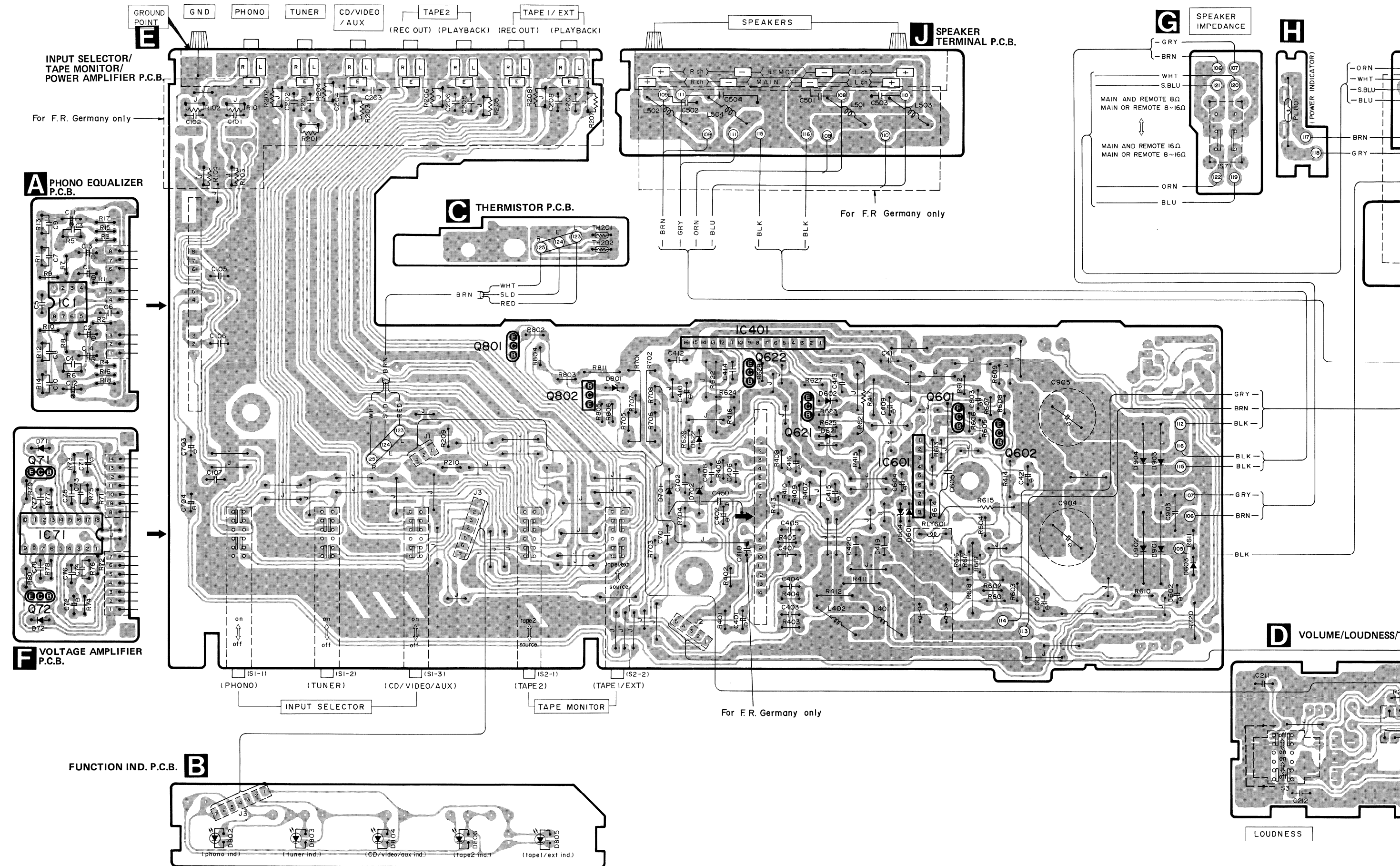
• Remove the 2 setscrews.

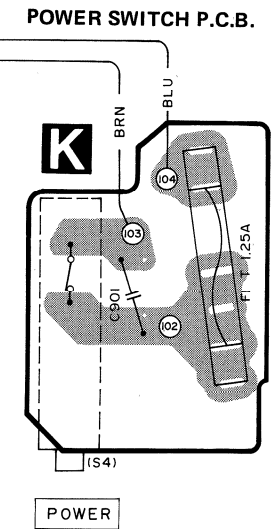
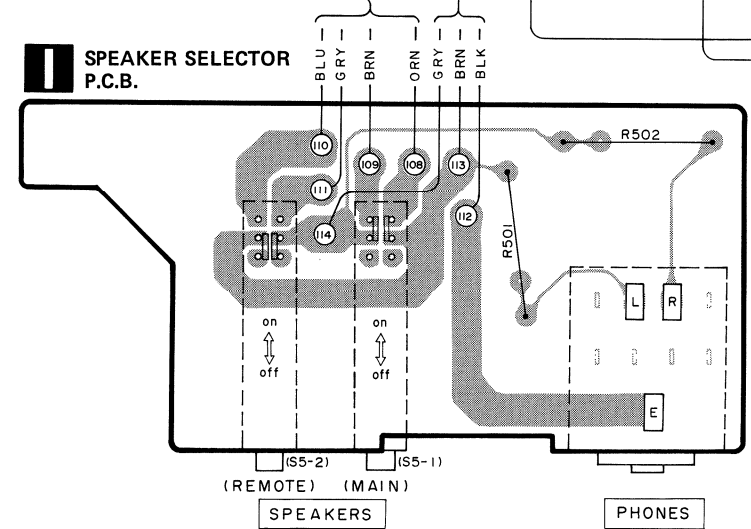
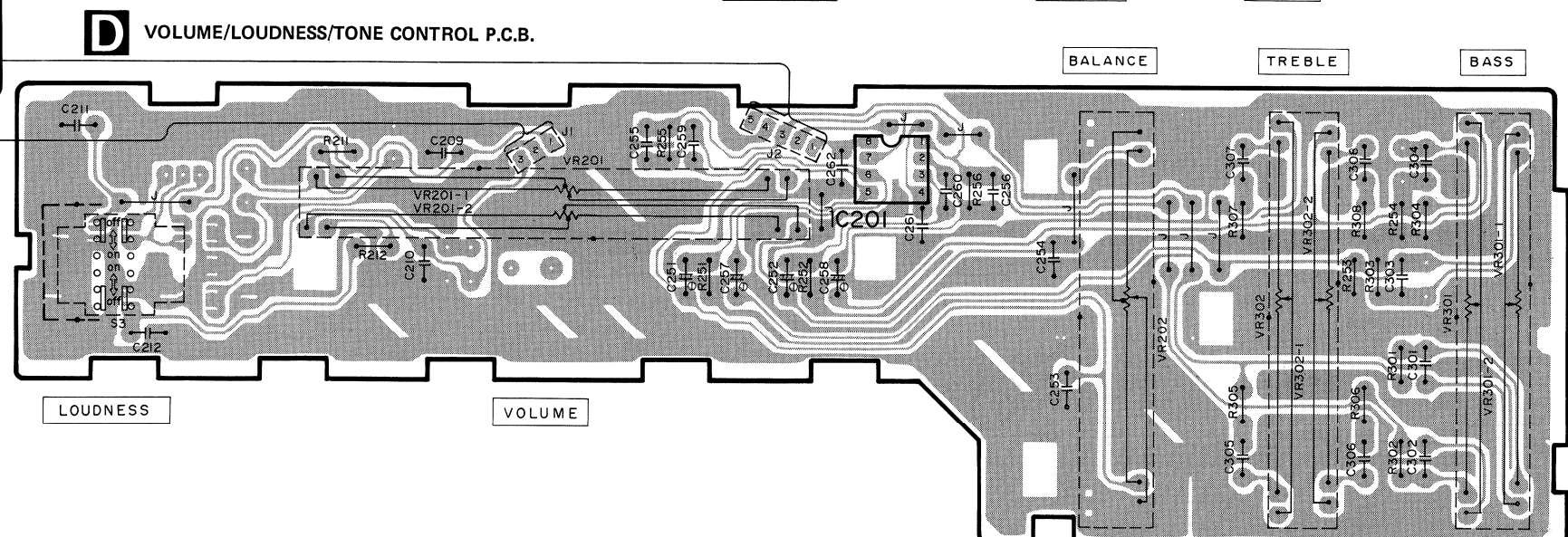
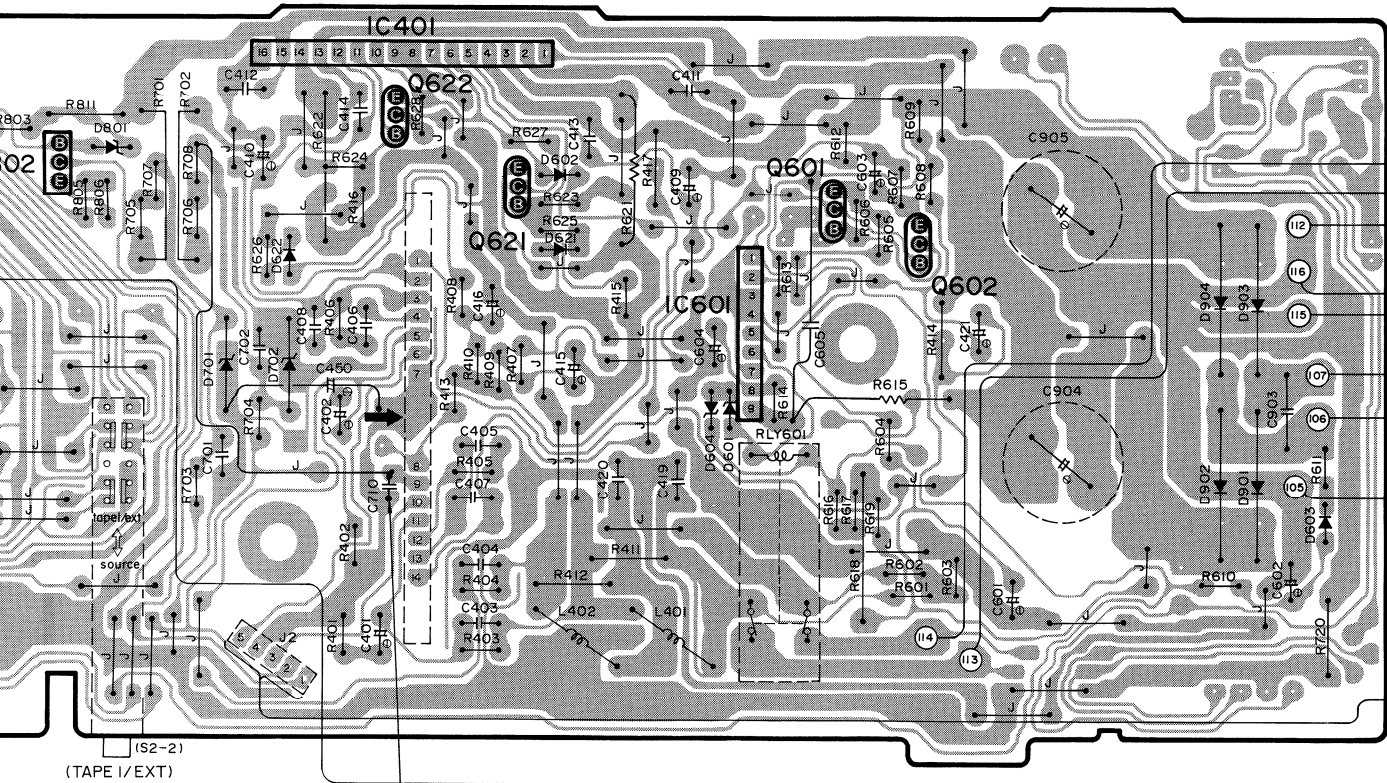
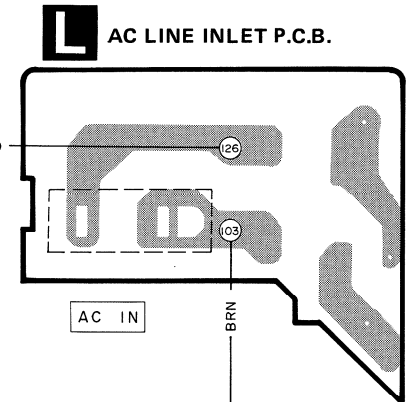
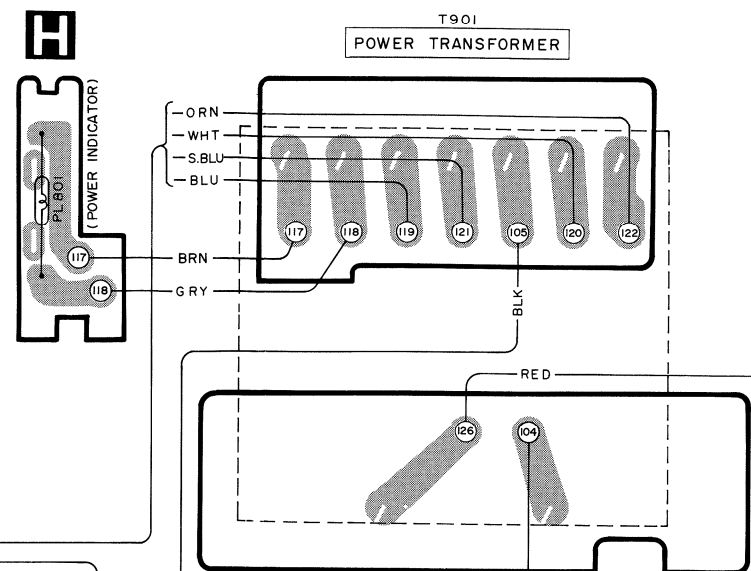
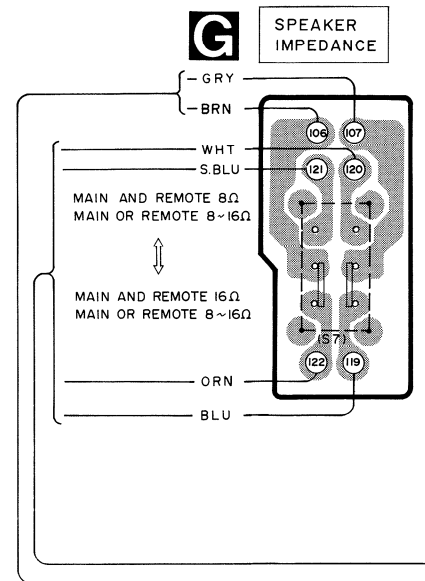
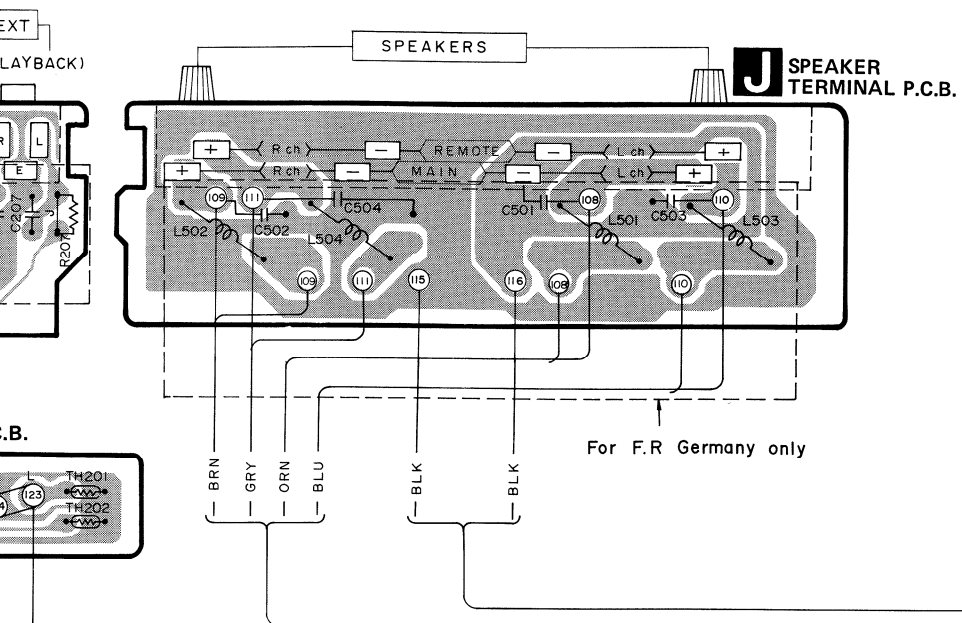
When mounting the power IC, apply silicon compound (SZZ0L15) to the rear side of power IC.

■ TERMINAL GUIDE OF TRANSISTORS, DIODES AND IC'S

 AN7062 18Pin No. 1	SVINJM2043DD SVINJM4560DX 	STK2058-4 	SVITA7317P 	
2SB1123, 2SC1815 2SC1845, 2SA1015 2SA992 	2SB941 	MA4110, MA4150 	MA165, MA167 MA162 	MA2150 
SVDS3V40 	LN240CP, LN440CPMS 			

■ CIRCUIT BOARDS AND WIRING CONNECTION DIAGRAM





DESCRIPTION OF MUTING/RELAY DRIVE IC (SVITA7317P)

TECHNICAL GUIDE

Protection circuit (IC601 SVITA7317P)

IC601 serves as both protection and muting circuits.

- Protection of power amplifier transistor against overload.
- DC protection of speakers from being damaged when the set is defective.
- Muting operation until circuit operation is stabilized after power switch turned ON.
- Muting operation to eliminate noise with power switch turned OFF.

1. Protection of power amplifier against overload

- (1) If excessive power is penetrated with a load less than the rating connected to speaker terminals or the speaker terminals are short-circuited, a voltage a large current flow then Q621 turns on causing the base voltage increasing of Q621.
- (2) Q621 ON causes the hold circuit of Q602 and Q601 to turn ON, then the voltage at pin (2) of IC601 decreases. The voltage at pin (2) is usually 0V.
- (3) As the voltage at pin (2) of IC601 decreases, the voltage at pin (6) rises as well, and the output relay turns OFF.

NOTE: When the hold circuit is ON, the relay will not be reset even if the normal condition of the circuit is restored. In that case, turn off the power supply and turn it on again.

2. DC protection

- (1) If DC is generated at the speaker terminal due to defective circuit, then DC will be applied to IC601 pin (2).
- (2) The DC detection circuit of IC601 functions and the voltage at pin (6) rises, then the output relay turns OFF.

3. Muting circuit with power ON

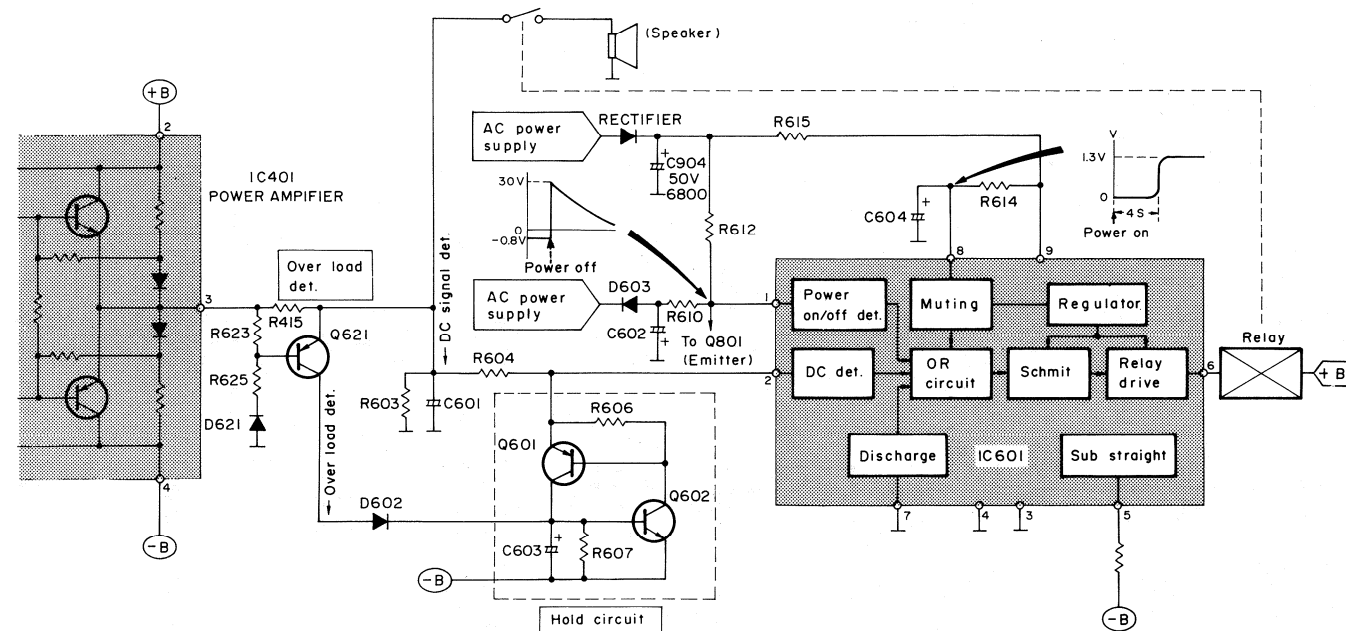
- (1) With power turns ON, positive (+) voltage supply to C604 through R615 and R614.
- (2) When the voltage across C604 (i.e. voltage at IC601 pin (8)) gradually rises up to about 1.3 V, the voltage at pin (6) drops and then the output relay turns ON.

NOTE: The time required for voltage rise at pin (8) depends upon the time constant of R614 and C604.

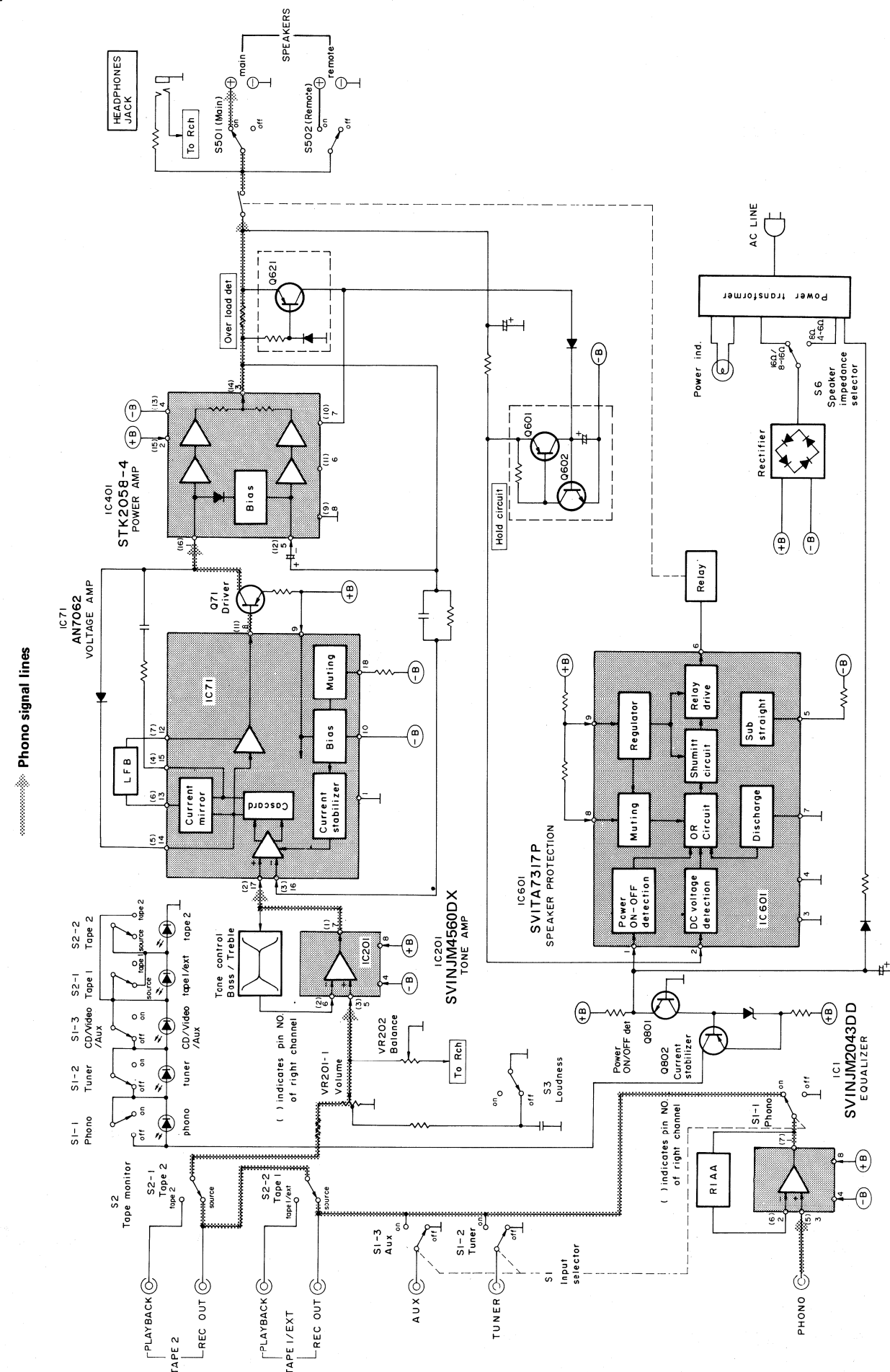
4. Muting circuit with power OFF

- (1) Voltages from power supply circuit (C904, R612) of large time constant and from power supply circuit (C602, R610) of small time constant are applied to pin (1) of IC601, which is usually about -0.5V.
- (2) When power turns OFF, the negative (-) voltage of small time constant lowers, but the positive (+) voltage of large time constant will not immediately drop. Accordingly, the voltage at IC601 pin (1) rises.
- (3) As the voltage at pin (1) rises, the voltage at pin (6) rises as well, causing the output relay to turn OFF.

*Relay is immediately turned OFF with power OFF, therefore there is no circuit noise trouble due to voltage drop.



BLOCK DIAGRAM



■ BLOCK DIAGRAM

the speaker termi-
increasing of Q621.
C601 decreases.

turns OFF.
circuit is restored.

pin (2).
ns OFF.

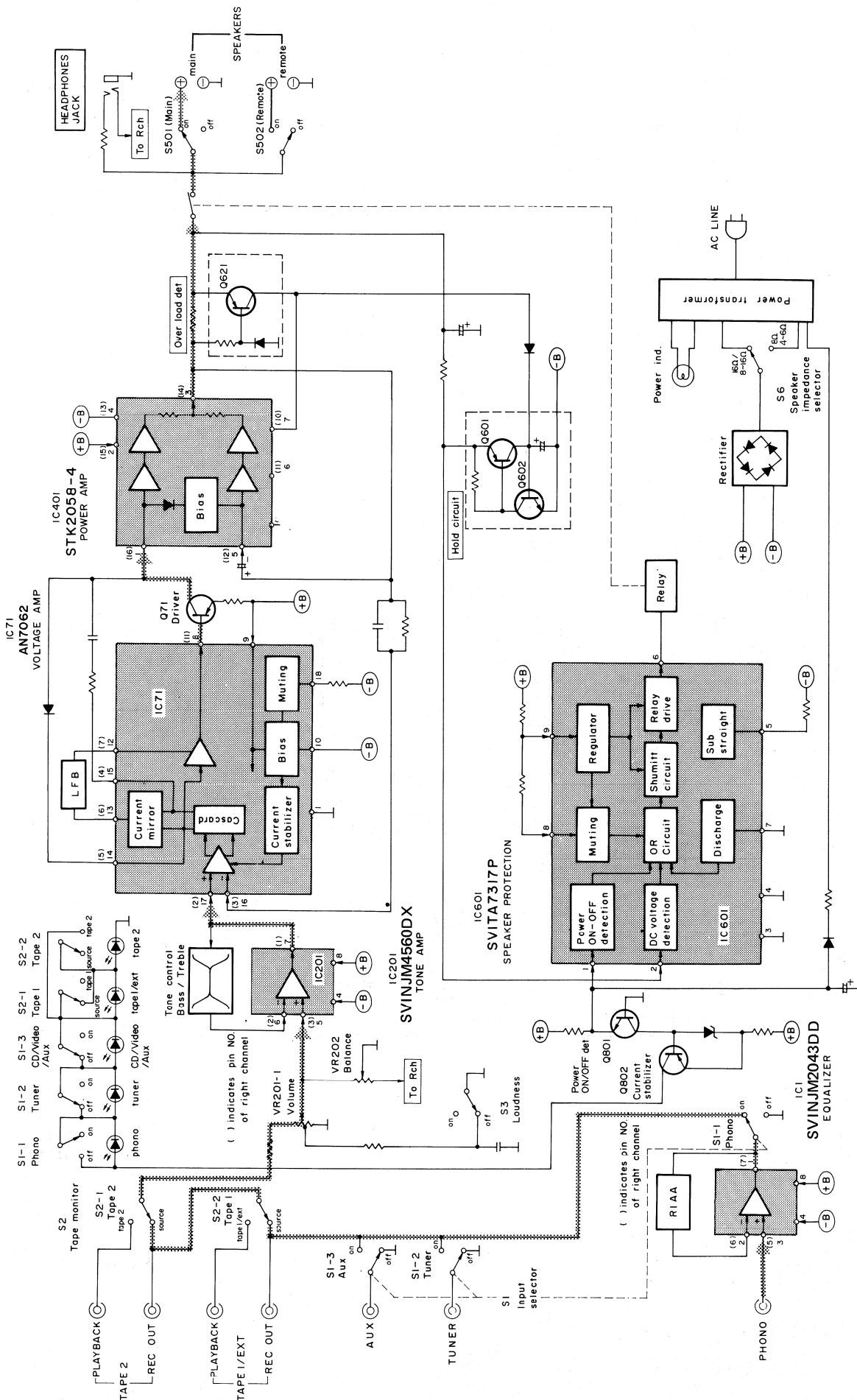
the voltage at pin

y circuit (C602,

ve (+) voltage of

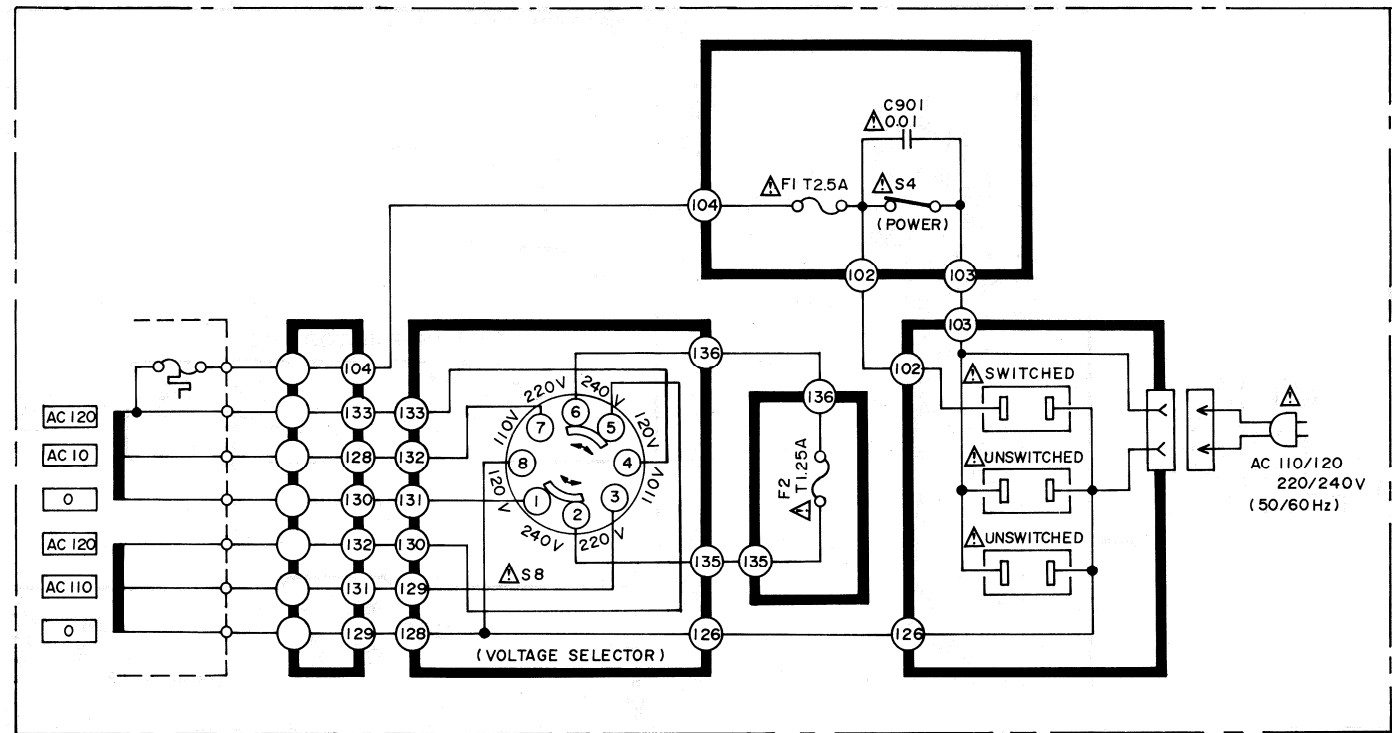
voltage drop.

Phono signal lines



■ CHANGE IN POWER SUPPLY

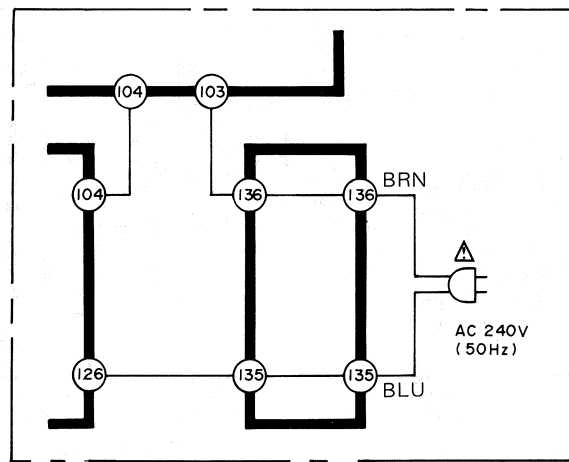
Product for [XA], [PC] areas only



* [XA] is available in Asia, Latin America, Africa, Middle Near East and Oceania.

* [PC] is available in European Audio Club.

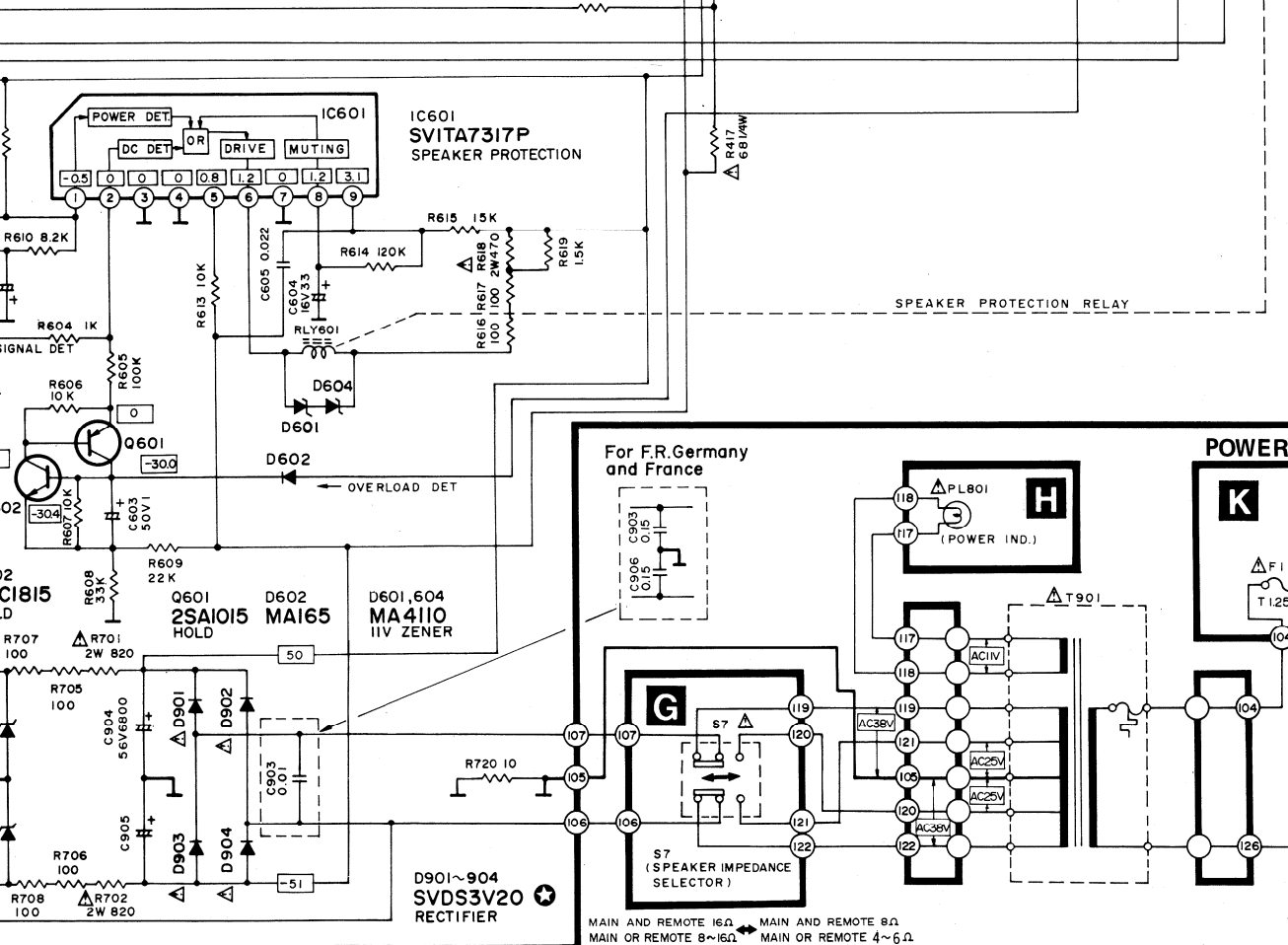
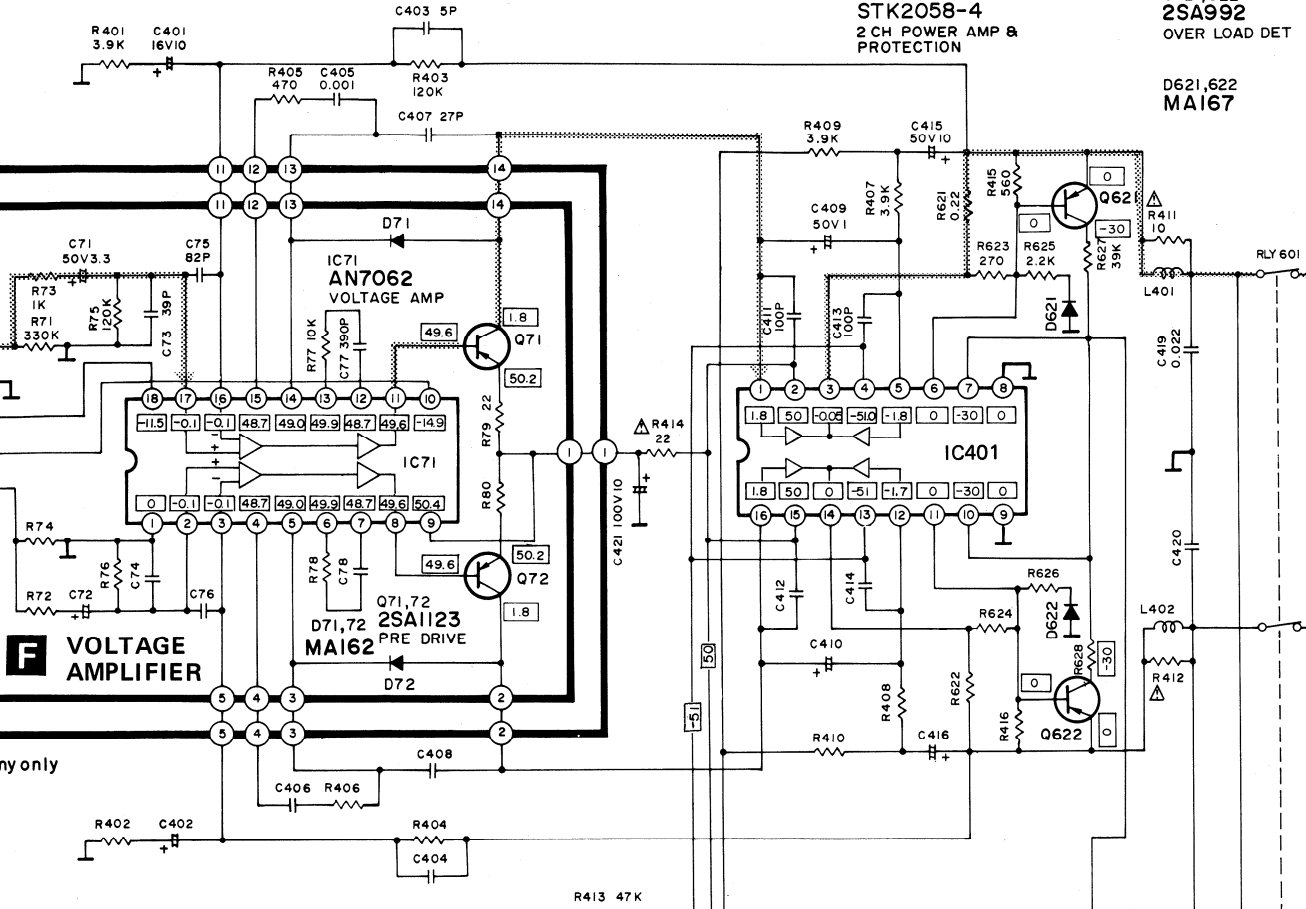
Product for [XL] only



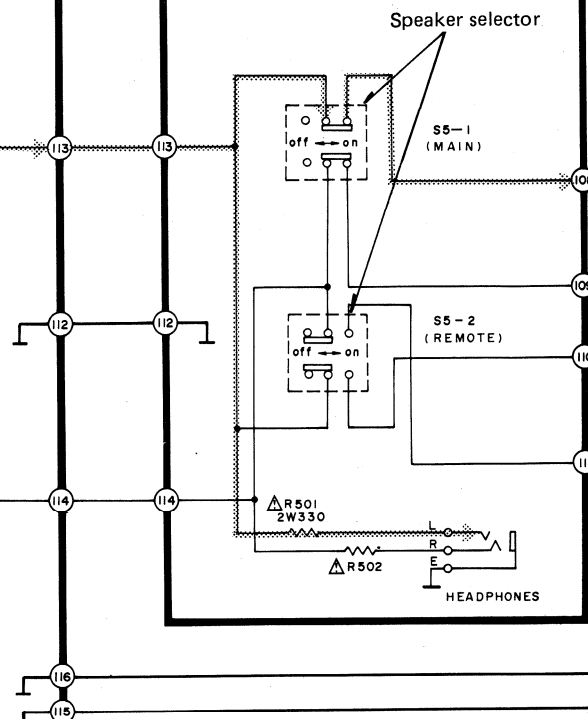
* [XL] is available in Australia.



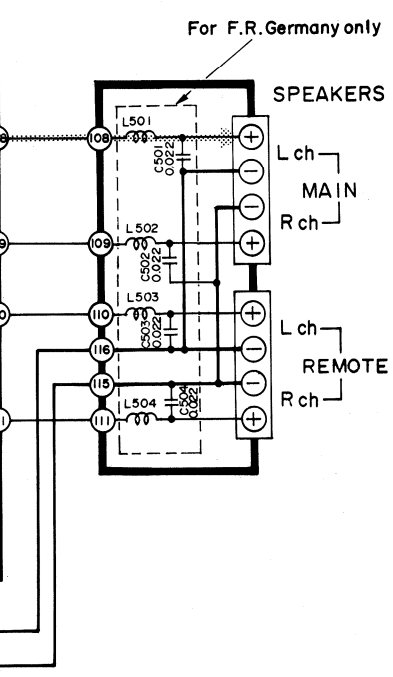
ny only



SPEAKER SELECTOR



**SPEAKER
TERMINAL**



■ SCHEMATIC DIAGRAM

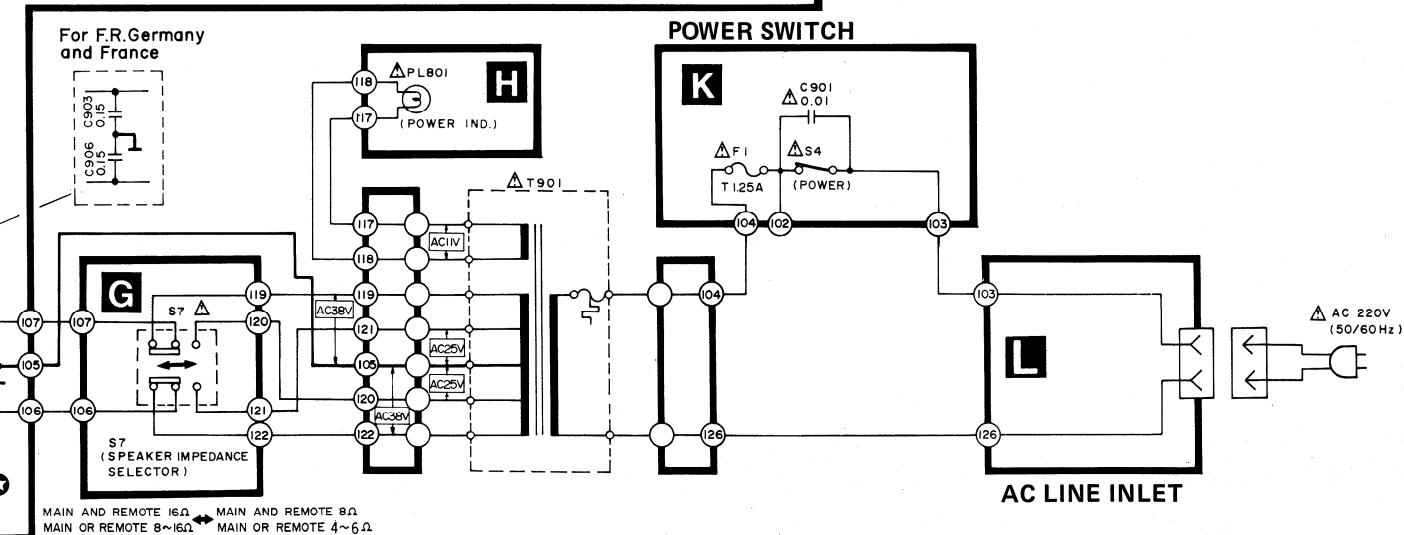
(This schematic diagram may be modified at any time with the development of new technology.)

* The part No. of transistors, IC and diodes mentioned in the schematic diagram stand for production part No. with ★ mark, the production part No. are different from the replacement part No. Therefore, when placing an order for replacement part please use the part No. in the replacement part list.

- Note:
- S1-1 ~ S1-3** : Input selector switch in **"phono"** position.
S1-1: phono S1-2: tuner S1-3: CD/video/aux
 - S2-1 ~ S2-2** : Tape monitor switch in **"source"** position.
S2-1: tape 2 (source ↔ tape 2)
S2-2: tape 1 /ext (source ↔ tape 1/ext)
 - S3** : Loudness switch in **"off"** position.
(off ↔ on)
 - S4** : Power switch in **"on"** position.
 - S5-1 ~ S5-2** : Speaker selector switch in **"main"** position.
S5-1: main (off ↔ on)
S5-2: remote (off ↔ on)
 - S7** : Speaker impedance selector switch in **"16Ω/8 ~ 16Ω"** position.

[Main and Remote 16Ω	↔	Main and Remote 8Ω
[Main or Remote 8 ~ 16Ω	↔	Main or Remote 4 ~ 6Ω
 - S8[XA, PC] only**: Voltage selector switch in **"240V"** position.
120V ↔ 110V ↔ 220V ↔ 240V
 - This is the basic circuit diagram (For continental Europe) of this unit.
Note that part of the circuit is subject to change depending on the areas.
 - Important safety notice:
Components identified by Δ mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.
 -  Indicated voltage values are the standard values for the unit measured by the DC electronic circuit tester (high-impedance) with the chassis taken as standard. Therefore, there may exist some errors in the voltage values, depending on the internal impedance of the DC circuit tester.
 -  Phono signal (Lch)
 -  Positive (+B) voltage lines or Negative (—B) voltage lines.

POWER SWITCH



RESISTORS & CAPACITORS

Notes:

- Part numbers are indicated on most mechanical parts. Please use this part number for parts order.
- Important safety notice: Components identified by Δ mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

Numbering System of Resistor

Example

ERD	25	F	J	101
Type	Wattage	Shape	Tolerance	Value
ERG	2	AN	J	2R2
Type	Wattage	Shape	Tolerance	Value

Numbering System of Capacitor

Example

ECKD	1H	103	Z	F	ECEA	50	M	R47	R
Type	Voltage	Value	Tolerance	Peculiarity	Type	Voltage	Peculiarity use	Value	Special use

Capacitor Type	Voltage		Tolerance
	ECEA Type	Others	
ECEA	: Electrolytic	0J : 6.3V	C : $\pm 0.25\text{pF}$
ECEA...N	: Non Polar Electrolytic	1C : 16V	K : $\pm 10\%$
ECCD	: Ceramic	1E : 25V	Z : +80%, -20%
ECKD	: Ceramic	1H : 50V	P : +100%, -0%
ECQM	: Polyester	2A : 100V	
ECQE	: Polyester		

- The $\text{\textcircled{S}}$ mark is service standard parts and may differ from production parts.
- The unit of resistance is Ω (ohm). K = 1000 Ω , M = 1000k Ω .
- The unit of capacitance is μF (microfarad). P = 10⁻⁶ μF .

Resistor Type	Wattage	Tolerance
ERD : Carbon	10 : 1/8W	J : $\pm 5\%$
ERG : Metal Oxide	S2 : 1/4W	G : $\pm 2\%$
ERO : Metal Film	25 : 1/4W	
ERX : Metal Film	2 : 2W	

ERD10TLJ□□□→Chip type carbon.

ERO10MKG□□□→Chip type metal film.

RESISTORS

Ref. No.	Part No.	Value	Ref. No.	Part No.	Value	Ref. No.	Part No.	Value	Ref. No.	Part No.	Value
R1, 2	ERD10TLJ391U	390	R203, 204	ERDS2TJ122	1.2K	R407, 408	ERDS2TJ392	3.9K	R614	ERDS2TJ124	120K
R3, 4	ERD10TLJ224U	220K	(EGA)only			R409, 410	ERDS2TJ392	3.9K	R615	ERDS2TJ153	15K
R5, 6	ERO10MKG5622	56.2K	R205, 206	ERDS2TJ122	1.2K	R411, 412	ERD25FJ100	10	R616, 617	ERDS2TJ101	100
R7, 8	ERD10TLJ271U	270	(EGA)only			R413	ERDS2TJ473	47K	R618	Δ ERG2ANJ471	470
R9, 10	ERD10TLJ680U	68	R207, 208	ERDS2TJ122	1.2K	R414	$\text{\textcircled{S}}$ Δ ERD25FJ220	22	R619	ERDS2TJ152	1.5K
R11, 12	ERD10TLJ184U	180K	(EGA)only			R415, 416	ERDS2TJ561	560	R621, 622	ERX2ANJR22	0.22
R13, 14	ERD10TLJ123U	12K	R209, 210	ERDS2TJ392	3.9K	R417	$\text{\textcircled{S}}$ Δ ERD25FJ680	68	R623, 624	ERDS2TJ271	270
R15, 16	ERD10TLJ563U	56K	(EGA)only			R501, 502	Δ ERG2ANJ331	330	R625, 626	ERDS2TJ222	2.2K
R17, 18	ERD10TLJ102U	1K	R209, 210	ERDS2TJ472	4.7K	R601	ERDS2TJ124	120K	R627, 628	ERDS2TJ393	39K
R71, 72	ERD10TLJ334U	330K	R211, 212	ERDS2TJ562	5.6K	R602	ERDS2TJ104	100K	R701, 702	Δ ERG2ANJ821	820
R73, 74	ERD10TLJ102U	1K	R251, 252	ERDS2TJ474	470K	R603	ERDS2TJ103	10K	R703, 704	ERDS2TJ101	100
R75, 76	ERD10TLJ124U	120K	R253, 254	ERDS2TJ124	120K	R604	ERDS2TJ102	1K	R705, 706	ERDS2TJ101	100
R77, 78	ERD10TLJ103U	10K	R255, 256	ERDS2TJ474	470K	R605	ERDS2TJ104	100K	R707, 708	ERDS2TJ101	100
R79, 80	ERD10TLJ220U	22	R301, 302	ERDS2TJ223	22K	R606, 607	ERDS2TJ103	10K	R720	$\text{\textcircled{S}}$ ERD25FJ100	10
R101, 102	ERDS2TJ391	390	R303, 304	ERDS2TJ392	3.9K	R608	ERDS2TJ333	33K	R802	ERDS2TJ103	10K
(EGA)only			R305, 306	ERDS2TJ222	2.2K	R609	ERDS2TJ223	22K	R803, 804	ERDS2TJ121	120
R103, 104	ERDS2TJ222	2.2K	R307, 308	ERDS2TJ821	820	R610	ERDS2TJ822	8.2K	R805, 806	ERDS2TJ121	120
(EGA)only			R401, 402	ERDS2TJ392	3.9K	R611	ERDS2TJ333	33K	R811	$\text{\textcircled{S}}$ Δ ERD25FJ220	22
R201, 202	ERDS2TJ122	1.2K	R403, 404	ERDS2TJ124	120K	R612	ERDS2TJ224	220K			
(EGA)only			R405, 406	ERDS2TJ821	820	R613	ERDS2TJ103	10K			

CAPACITORS

Ref. No.	Part No.	Value	Ref. No.	Part No.	Value	Ref. No.	Part No.	Value	Ref. No.	Part No.	Value
C1, 2	ECEA1HU3R3	3.3	C201, 202	ECCD1H101K	100P	C301, 302	ECQM1H153KV	0.015	C503, 504	ECKD1H223ZF	0.022
C3, 4	$\text{\textcircled{S}}$ ECCD1H101K	100P	(EGA)only	$\text{\textcircled{S}}$		C303, 304	ECQM1H683KV	0.068	(EGA)only	$\text{\textcircled{S}}$	
C5, 6	$\text{\textcircled{S}}$ ECKD1H471KB	470P	C203, 204	ECCD1H101K	100P	C305, 306	ECQM1H272JZ	0.0027	C601	ECEA0JU101	100
C7, 8	ECQM1H223JZ	0.022	(EGA)only	$\text{\textcircled{S}}$		C307, 308	ECQM1H333KV	0.033	C602	ECEA1H3R3	3.3
C9, 10	ECQM1H682JZ	0.0068	C205, 206	ECCD1H101K	100P	C401, 402	ECEA1CU100	10	C603	ECEA1HU010	1
C11, 12	Δ ECEA1HN010S	1	(EGA)only	$\text{\textcircled{S}}$		C403, 404	$\text{\textcircled{S}}$ ECCD1H050CC	5P	C604	ECEA1CU330	33
C13, 14	ECEA0JU330	33	C207, 208	ECCD1H101K	100P	C405, 406	$\text{\textcircled{S}}$ ECKD1H102KB	0.001	C605	$\text{\textcircled{S}}$ ECKD1H223ZF	0.022
C71, 72	ECEA1HU3R3	3.3	(EGA)only	$\text{\textcircled{S}}$		C407, 408	$\text{\textcircled{S}}$ ECCD1H270K	27P	C701, 702	$\text{\textcircled{S}}$ ECKD1H103ZF	0.01
C73, 74	$\text{\textcircled{S}}$ ECCD1H390K	39P	C209, 210	$\text{\textcircled{S}}$ ECKD1H331KB	330P	C409, 410	$\text{\textcircled{S}}$ ECEA1HU010	1	C703, 704	ECEA1EU100	10
C75, 76	$\text{\textcircled{S}}$ ECCD1H820K	82P	C211, 212	ECQM1H563KV	0.056	C411, 412	$\text{\textcircled{S}}$ ECCD1H101K	100P	C710	$\text{\textcircled{S}}$ ECKD1H271KB	270P
C77, 78	$\text{\textcircled{S}}$ ECKD1H391KB	390P	C251, 252	ECEA1HU3R3	3.3	C413, 414	$\text{\textcircled{S}}$ ECCD1H10K	100P	(EGA)only		
C101, 102	ECCD1H180KC	18P	C253, 254	$\text{\textcircled{S}}$ ECCD1H101K	100P	C415, 416	ECEA1HU100	10	C901	Δ ECKDKC103PF2	0.01
(EGA)only	$\text{\textcircled{S}}$		C255, 256	$\text{\textcircled{S}}$ ECCD1H330K	33P	C419, 420	ECQM1H223JV	0.022	C903	Δ [EGA,EF]only	0.15
C105, 106	$\text{\textcircled{S}}$ ECKD1H103ZF	0.01	C257, 258	ECEA1HU3R3	3.3	C421	ECEA2AU100	10	[C903 [Other]	ECKD2H103ZF	0.01
C107	$\text{\textcircled{S}}$ ECKD1H103ZF	0.01	C259, 260	$\text{\textcircled{S}}$ ECKD1H331KB	330P	C450	$\text{\textcircled{S}}$ ECEA50Z4R7	4.7	C904, 905	ECETS56V682U	6800
			C261, 262	$\text{\textcircled{S}}$ ECKD1H103ZF	0.01	(EGA)only	$\text{\textcircled{S}}$				

REPLACEMENT PARTS LIST

Notes:

- Part numbers are indicated on most mechanical parts. Please use this part number for parts order.
- Important safety notice: Components identified by Δ mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.
- The $\text{\textcircled{S}}$ mark is service standard parts and may differ from production parts.

Ref. No.	Part No.	Part Name & Description
INTEGRATED CIRCUITS		
IC1	SVINJM2043DD	Equalizer
IC71	AN7062	Voltage Amp.
IC201	SVINJM4560DX	Tone Amp.
IC401	STK2058-4	Power Amp.
IC601	SVTA7317P	Speaker Protection
TRANSISTORS		
Q71, 72	2SA1123-R	Pre Drive
Q601	2SA1015-Y	Hold
Q602	2SC1815-Y	Hold
Q621, 622	2SA992	Over Load Det.
Q801	2SC1845-E	Power ON-OFF Det.
Q802	2SB941-P	Current Stabilizer
DIODES		
D71, 72	$\text{\textcircled{S}}$ MA162A	Switching
D601, 604	MA4110	11V, Zener
D602	MA165	Switching
D603, 621, 622	MA167	Switching
D701, 702	MA2150B	15V, Zener
D801	MA4150L	15V, Zener
D802, 803, 804	LN240CP	L.E.D. Input Selector Ind.
D805, 806	LN440CPMS	L.E.D. Rectifier
D901~904	$\text{\textcircled{S}}$ Δ SVDS3V40	
COILS		
L401, 402	SLQY07G-30	Choke
L501~504[EGA] only	SLQY07G-30	Choke
TRANSFORMERS		
T901[EK, XL]	Δ SLT5M408	Power Source
T901[XA, PC]	Δ SLT5M409	Power Source
T901	Δ SLT5M407	Power Source
Other areas		
VARIABLE RESISTORS		
VR201	EWAQA8X05B54	Volume, 50k Ω (B)
VR202	EWAPF7X15G15	Balance, 100k Ω (G)
VR301, 302	EWAPA9X15C15	Tone Control, 100 k Ω (C)
THERMISTOR		
TH201, 202	RRT104	
LAMP		
PL801	Δ XAMS6Q8C	Power Ind
RELAY		
RLY601	SSY126	Speaker Protection
FUSES		
F1[XA, PC] only	Δ XBA2C25TRO	250V, T2.5A
F1	Δ XBA2C12TRO	250V, T1.25A
Other areas		
F2[XA, PC] only	Δ XBA2C12TRO	250V, T1.25A
SWITCHES		
S1	SSH3074	Input Selector
S2	SSH2084	Tape Monitor
S3	SSH1139	Loudness
S4	SSH1071	Power Source
S5	SSH2065	Speaker Selector
S7	SSS154	Impedance Selector
S8[XA, PC] only	Δ ESE37219	Voltage Selector

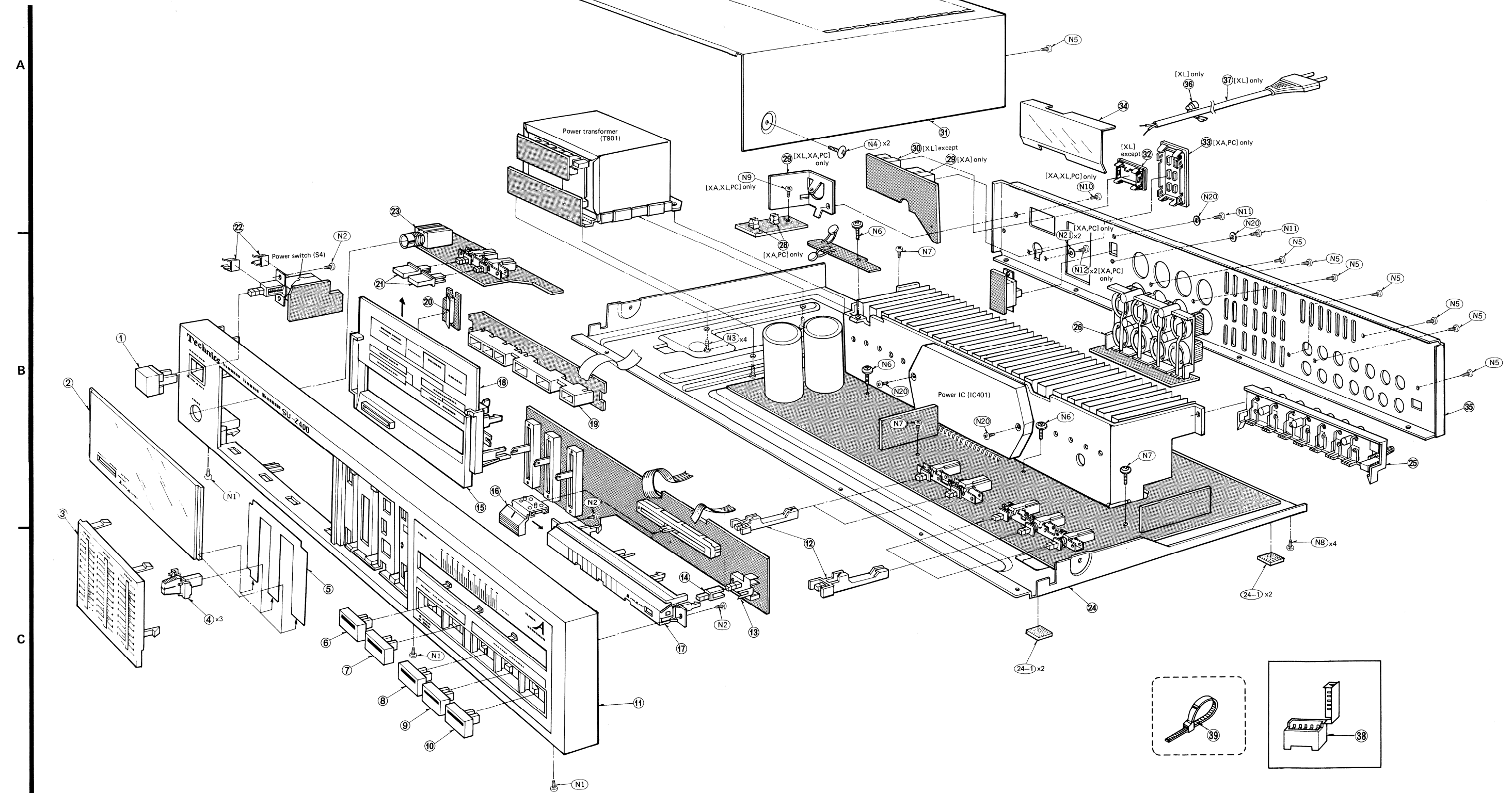
Ref. No.	Part No.	Part Name & Description
CABINET and CHASSIS PARTS		
1	SBC666	Button, Power Switch (1)
2	$\text{\textcircled{O}}$ SGU419	Transparent Cover (Silver Type) (1)
2	$\text{\textcircled{K}}$ SGU419-2	Transparent Cover (Black Type) (1)
3	$\text{\textcircled{O}}$ SGX7693	Ornament (Silver Type) (1)
3	$\text{\textcircled{K}}$ SGX7693-1	Ornament (Black Type) (1)
4	SXB2	Knob, Tone, Balance (3)
5	SHR5276	Spacer (1)
6	SBC662D	Button(Tapel) (1)
7	SBC662E	Button(Tape2) (1)
8	SBC662F	Button(Aux) (1)
9	SBC662G	Button(Tuner) (1)
10	SBC662H	Button(Phono) (1)
11	$\text{\textcircled{O}}$ SGW8251SA	Front Panel (Silver Type) (1)
11	$\text{\textcircled{K}}$ SGW8251BA	Front Panel (Black Type) (1)
12	SUB199	Connection Rod (5)
13	SUS766	Spring (1)
14	SBC571-4T	Button, Loudness (1)
15	SGXUZ400-SE	Case (1)
16	SBDUZ600-KM	Knob, Volume (1)
17	$\text{\textcircled{O}}$ SGXUZ600-SE1	Ornament, Volume (Silver Type) (1)
17	$\text{\textcircled{K}}$ SGXUZ600-KM1	Ornament, Volume (Black Type) (1)
18	SGU420-1	Transparent Cover (1)
19	SMP378	Case, L.E.D. (1)
20	SMZ317-1	Reflector Plate (1)
21	SBC315-4T	Button Speaker Selector (2)
22	SJT347	Holder, Fuse (2)
23	SJJ63B	Jack, Headphone(1)
24[XA, PC] only	SKUUZ400-SX	Bottom Board (1)
24 Other areas	SKUUZ400-SE	Bottom Board (1)
[24-1	[SKL293	Foot (4)
25	SJF3059N	Terminal Board (1)
26	SJF4815-2	Terminal Board Speaker (1)
27[XA, PC] only	SMN1923	Bracket, P.C.B. (1)
28[XA, PC] only	SJT347	Holder, Fuse (2)
29[XA, PC] only	SJS9328B	Socket, AC Outlet (1)
30[XL]except	Δ SJS9231B	Socket, AC Inlet (1)
31(EK) only	$\text{\textcircled{O}}$ SKCUZ400-SK	Cabinet (Silver Type) (1)
31	$\text{\textcircled{O}}$ SKC1550S1	Cabinet (Silver Type) (1)
Other areas		
31(EK) only	$\text{\textcircled{K}}$ SKCUZ400-KK	Cabinet (Black Type) (1)
31	$\text{\textcircled{K}}$ SKC1550BB1	Cabinet (Black Type) (1)
Other areas		
32[XL]except	SJS9231A	Cover, AC Inlet Socket (1)
33[XA, PC] only	SJS9328A	Cover, AC Outlet (1)

- The parenthesized numbers in the column of description stand for the quantity per set.
- Bracketed indications in Ref. No. columns specify the area. Parts without these indications can be used for all areas.
- $\text{\textcircled{O}}$ —marked parts are used for silver type only.
- $\text{\textcircled{K}}$ —marked parts are used for black type only.
- Part other than $\text{\textcircled{O}}$ and $\text{\textcircled{K}}$ —marked are used for both black and silver types.

Ref. No.	Part No.	Part Name & Description
34[XL]only	SMX857	Insulation Plate (1)
34 Other areas	SMX844—1	Insulation Plate (1)
35[E]	SGP6260A	Rear Panel (1)
35[EGA]	SGP6260B	Rear Panel (1)
35[EK]	SGP6260C	Rear Panel (1)
35[XL]	SGP6260—3A	Rear Panel (1)
35[XA, PC]	SGP6260—1A	Rear Panel (1)
35 Other areas	SGPUZ400—SF	Rear Panel (1)
36[XL]only	SHR127	Bushing, AC Cord (1)
37[XL]only	 SJAG23	AC Cord (1)
38	SJS5327	Socket (3pin) (1)
38	SJS5519	Socket (5pin) (1)
39	SHR301	Clamper (2)
SCREWS		
N1	XTB3+8GFZ	Tapping, $\text{\textcircled{+}}3\times 8$ (3)
N2	XTB3+8G	Tapping, $\text{\textcircled{+}}3\times 8$ (3)
N3	XTB4+10F	Tapping, $\text{\textcircled{+}}4\times 10(4)$
N4	 SNE2095—4	(Silver Type) (2)
N4	 SNE2095—5	(Black Type) (2)
N5	XTBS3+8BFZ1	Tapping with Detent, $\text{\textcircled{+}}3\times 8$ (8)
N6	XTW3+8H	Tapping, $\text{\textcircled{+}}3\times 8$ (3)
N7	XTW3+8L	Tapping, $\text{\textcircled{+}}3\times 8$ (4)
N8	XTBS3+8BFYR1	Tapping with Detent, $\text{\textcircled{+}}3\times 8$ (4)
N9[XA, PC, XL] only	XTW3+8H	Tapping, $\text{\textcircled{+}}3\times 8$ (1)
N10[XA, PC, XL] only	XTBS3+8BFZ1	Tapping with Detent, $\text{\textcircled{+}}3\times 8$ (1)
N11	 XSN3+6BVS	$\text{\textcircled{+}}3\times 6$ (2)
N12[XA, PC]	 XSN3+6BVS	$\text{\textcircled{+}}3\times 6$ (2)
only		
N20	 XTB3+16BFN	Tapping, $\text{\textcircled{+}}3\times 16$ (2)
WASHERS		
N20	 XWA3BFZ	Spring, $\phi 3$ (2)
N21[XA, PC] only	 XWA3BFZ	Spring, $\phi 3$ (2)
ACCESSORIES		
A1[XA, PC]	 SJA168	AC Cord (1)
A1[EK]	SFDA05G02	AC Cord (1)
A1[E, EGA, EF, EH, EB, EI]	SJA171	AC Cord (1)
A2[XA, PC] only	 SJP9215	Plug (1)
A3[EK]	SQF12158	Instruction Book (1)
A3[EGA]	SQF12159	Instruction Book (1)
A3[EF]	SQF12160	Instruction Book (1)
A3[EI]	SQF12161	Instruction Book (1)
A3[XA, PC]	SQF12162	Instruction Book (1)
A3[E, EH, EB, XL]	SQF12157	Instruction Book (1)
PACKING PARTS		
P1	SPP735	Polyethylene Bag (1)
P2	SPS4089—1	Pad, Left Side (1)
P3	SPS4091—1	Pad, Right Side (1)
P4	SPS4488	Pad, Upper (1)
P5[EF] only	SPG4961	Carton Box (1)
P5[EK] only	 SPG4960	Carton Box (Silver Type) (1)

■ EXPLODED VIEWS

Ref. No.	Part No.	Part Name & Description
P5 (EK)only (K)	SPG4963	Carton Box(Black Type) (1)
P5 Other areas (O)	SPG4959	Carton Box(Silver Type) (1)
P5 (K) Other areas	SPG4962	Carton Box(Black Type) (1)
P6 (EF)only (K)	SGK1413	Label (2)



A	22										23										29										30										31 29										34										32										36										33										37																													
B	3	2	1										21										20										15 16 18										19										28										26										25										35																																					
C	4										5 6 7										8 9 10										11										17 14										13										12										24-1										24										39										24-1										38									